

# ASSIST

## Smart valves based on active soft materials

Project results and exploitation perspectives

**15 October 2021** 14:30 (CET)

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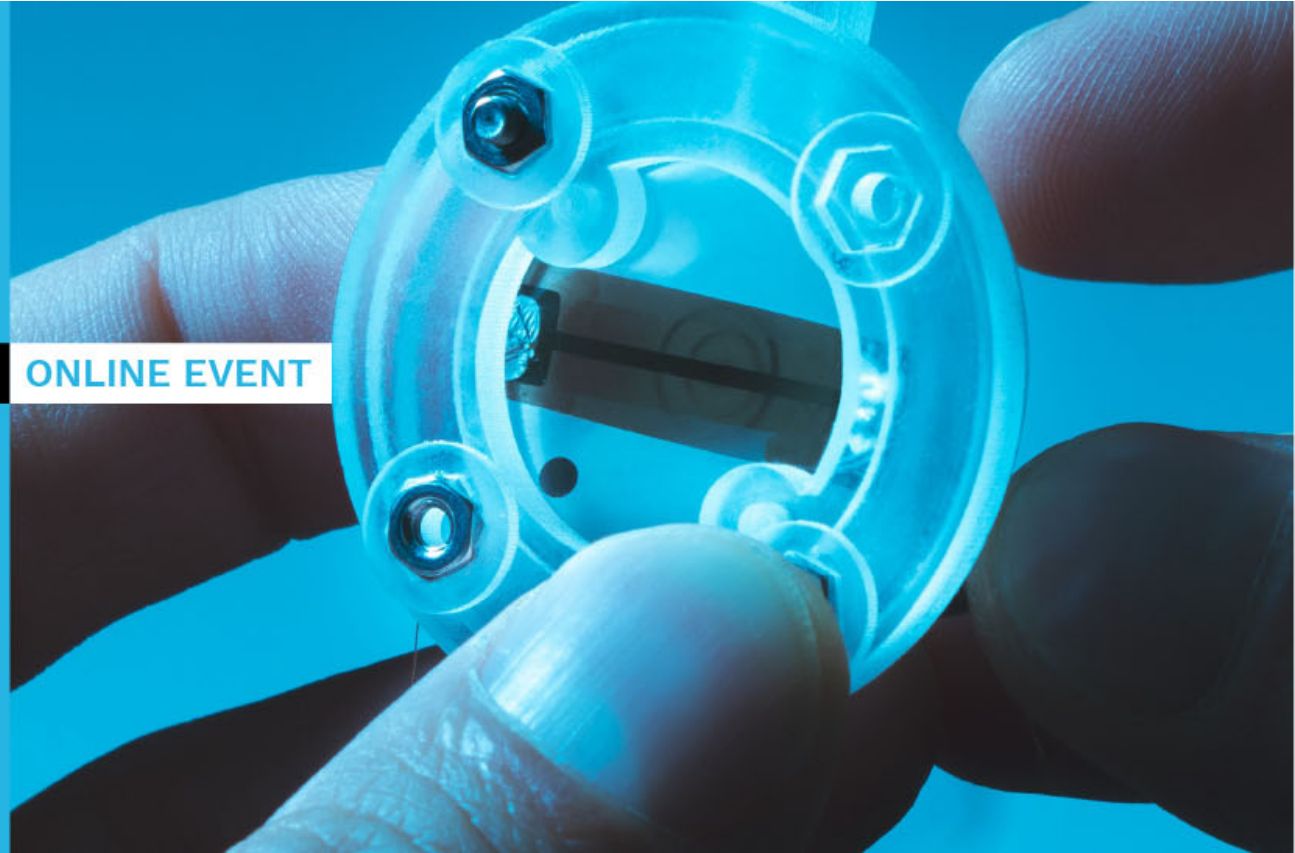
Fondazione  
Politecnico  
di Milano



POLITECNICO  
MILANO 1863



ONLINE EVENT



# “SUPERSONIC CLUSTER BEAM FABRICATION OF ACTIVE SOFT NANOCOMPOSITES”

Lorenzo Migliorini, Ph. D.  
Post Doctoral Researcher, University of Milan (IT)

# SOFT ELECTRONICS AND SENSORS

## CONDUCTIVE SPECIES



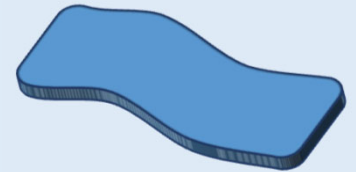
Electron conduction  
Hardness

Metallic atoms  
Metallic Nanoparticles  
Carbon Nanotubes  
Graphene  
Conductive polymers

## COMMON FABRICATION TECHNIQUES

Physical techniques (e.g. vapour deposition)  
Printing of conductive inks

## SOFT POLYMERIC MATERIALS



Softness  
Deformability  
Compliance

Rubbers  
Elastomers  
Thermoplastics  
Gels  
Biological tissues  
Cellulose-derivatives

## SOFT ELECTRONICS and DEVICES



# SOFT ELECTRONICS AND SENSORS

## CONDUCTIVE SPECIES



Electron conduction  
Hardness

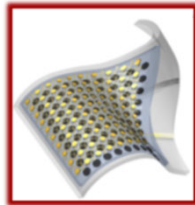
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## COMMON FABRICATION TECHNIQUES

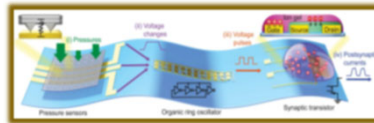
Physical techniques (e.g. vapour deposition)  
Printing of conductive inks

## SOFT ELECTRONICS DEVICES and APPLICATIONS

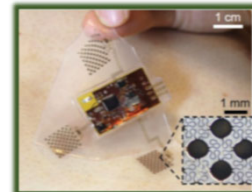
### ENERGY DEVICES



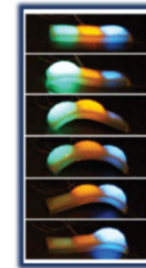
### COMPUTING ELEMENTS



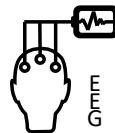
### SENSORS AND BIOSENSORS



### SOFT ACTUATORS



WEARABLE  
ELECTRONICS



BIOMEDICINE

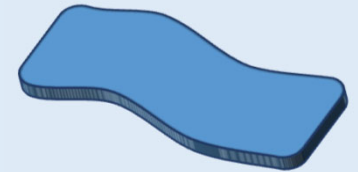


ENVIRONMENTAL  
MONITORING



SMART FARMING  
AND AGRICULTURE

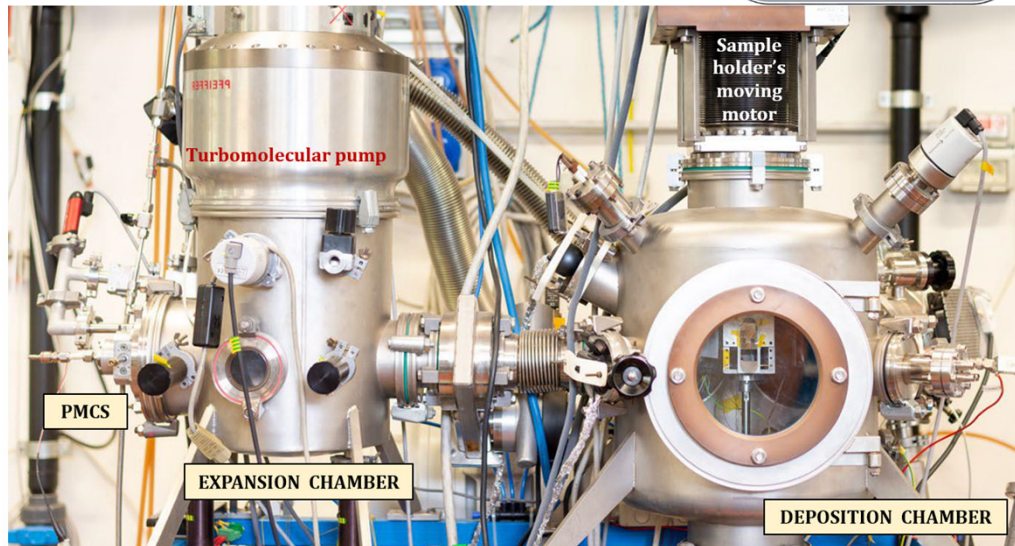
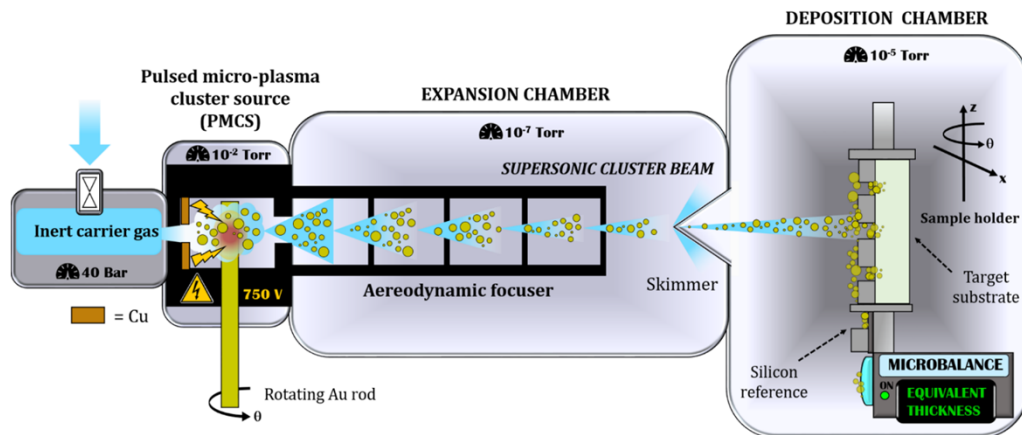
## SOFT POLYMERIC MATERIALS



Softness  
Deformability  
Compliance

Rubbers  
Elastomers  
Thermoplastics  
Gels  
Biological tissues  
Cellulose-derivatives

# SUPERSONIC CLUSTER BEAM IMPLANTATION



1) Neutral clusters generated by an inert gas plasma from a solid conductive precursor.

2) Supersonic expansion of the gas beam and size selection of the clusters (3–10 nm).

3) Deposition of cluster-assembled layers (from few to hundreds of nm) on the target substrate.

*Wegner et al., J. Phys. D: Appl. Phys., 2006*  
*Ghisleri et al., J. Phys. D: Appl. Phys., 2014*



# SUPERSONIC CLUSTER BEAM IMPLANTATION

Solid conductive precursor  
No pre-treatments

Cluster-assembled structure

In-situ monitoring tools

Clusters implantation in soft substrates

High collimation of the supersonic beam

Moving and rotating sample-holder

Solvent-free and room-temperature

Successfully employed on hydrogels  
and ionogels, thermoplastics, rubbers,  
PDMS, paper, natural polymers

## Versatility:

different metals and/or carbon  
different (thermolabile) substrates

Lightness and high porosity

Tuneable thickness and conductivity

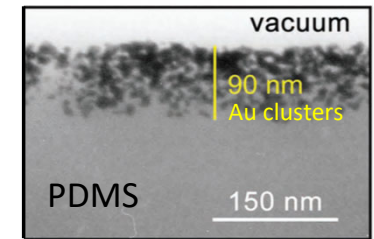
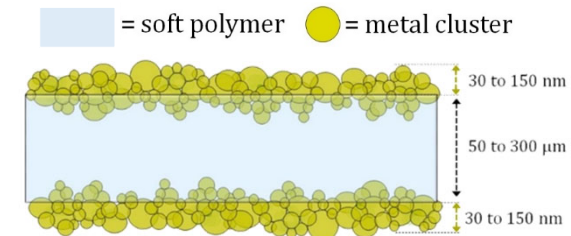
Nanocomposite layer:  
robust adhesion, resiliency to  
deformation, high interfacial area

Micro-patterning with stencil masks

Patterning of large areas and 3D objects

Environmental sustainability

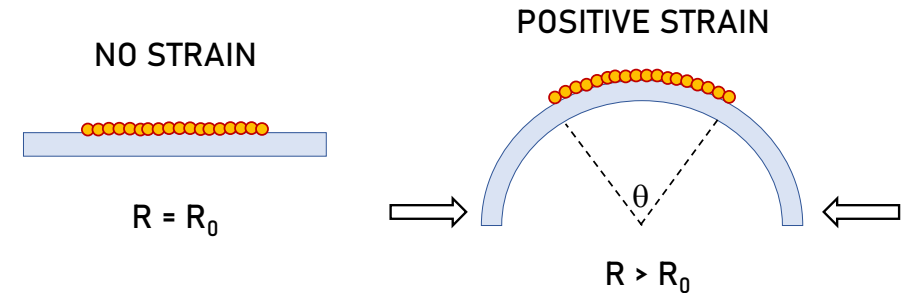
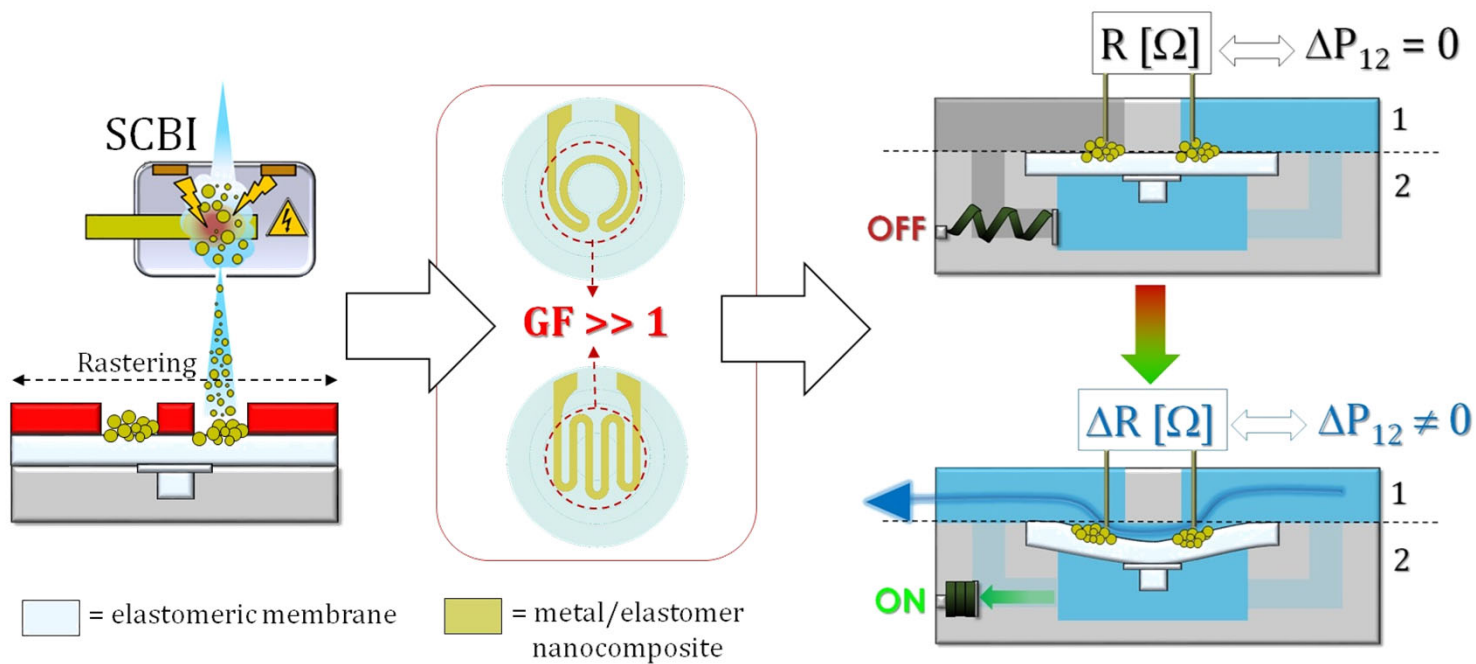
Supercapacitors, strain sensors, electro-mechanical soft actuators,  
electrochemical cells...



(Corbelli et al., Adv. Mater., 2011)

# GOAL OF THE ASSIST PROJECT

## SMART FLUIDIC VALVES based on a NANOCOMPOSITE STRAIN-SENSITIVE MEMBRANE



1. Custom-designed elastomer membrane
2. Metallization with SCBI
3. On-line employment in a fluidic channel

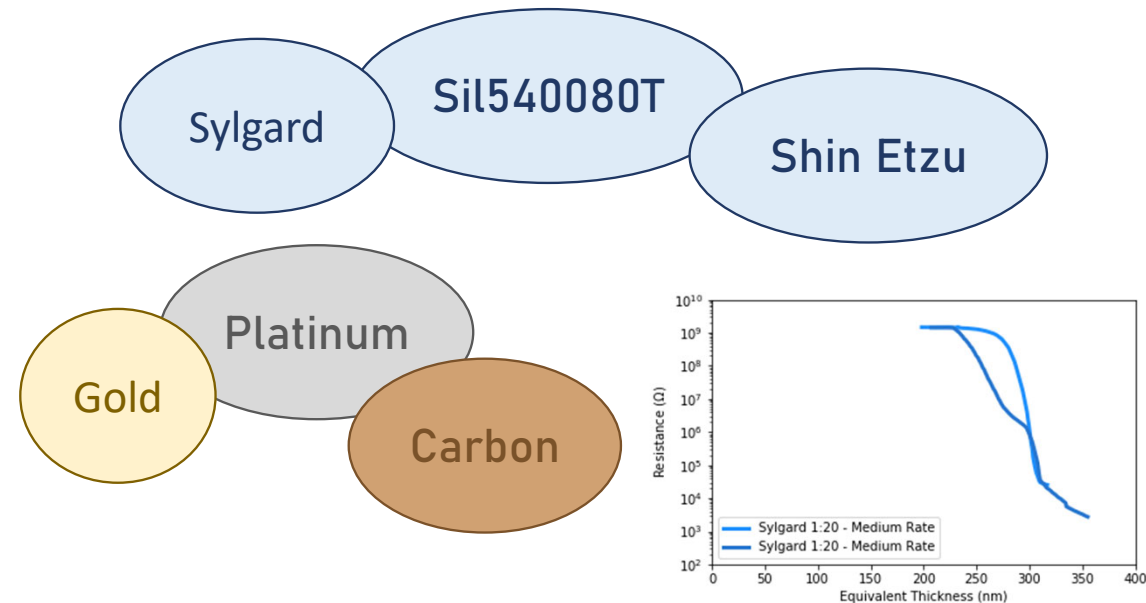
**Fluid pressure**  
↓  
**Membrane deformation**  
↓  
**Resistance variation**

# UNIMI ACTIVITY

1) SELECTION OF THE ELASTOMER MATERIAL

2) IDENTIFICATION OF THE CONDUCTIVE SPECIE AND THE DEPOSITION PROTOCOL

3) FABRICATION OF THE NANOCOMPOSITE SAMPLES



## 2 OBJECTIVES

a) Production of dumbbell samples for tensile electro-mechanical tests → Modelling

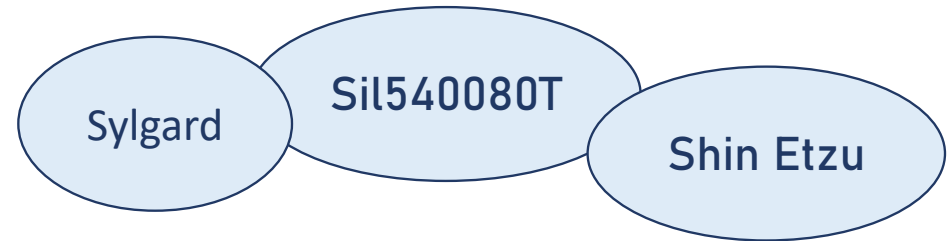
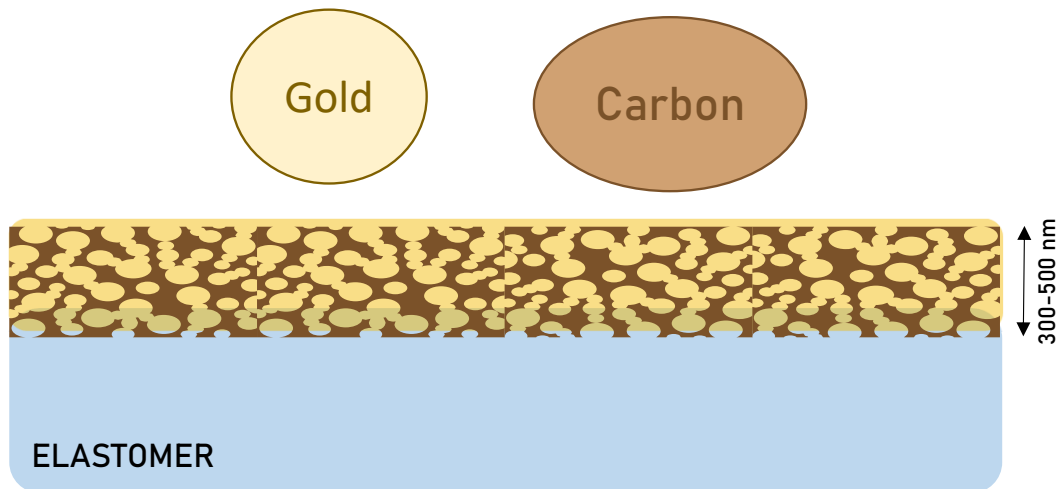
b) Metallization of custom membranes to test their sensitivity at different pressure values in a real fluidic system

# SUCCESSFUL PROTOCOL




## 1) IDENTIFICATION OF THE ELASTOMER MATERIAL

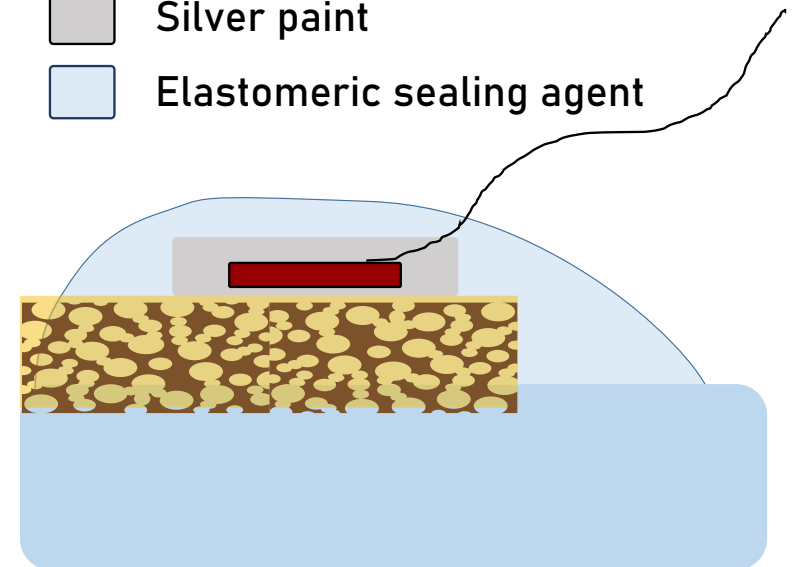
## 2) Au-CARBON DOUBLE LAYER

The porous carbon layer is filled by the conductive Au clusters



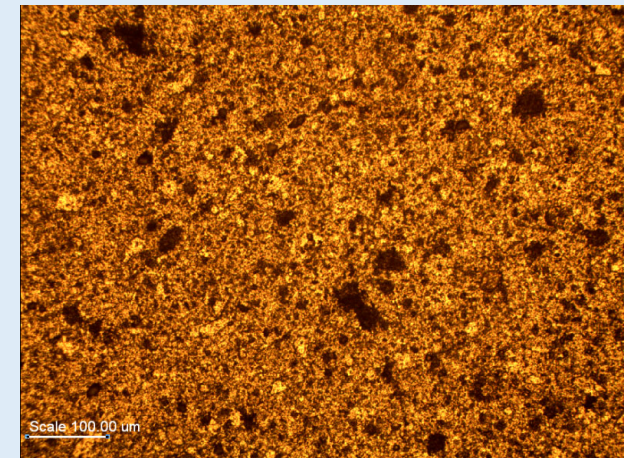
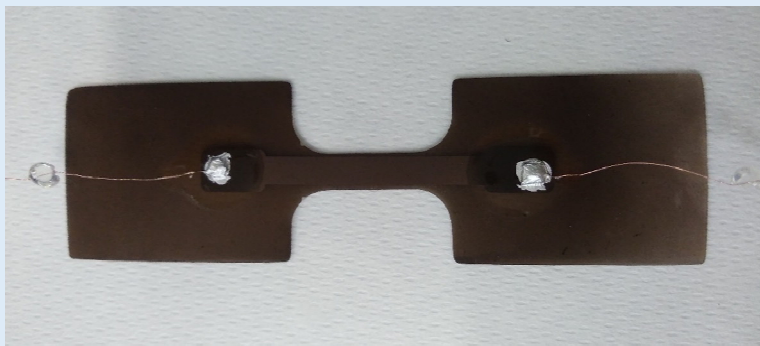
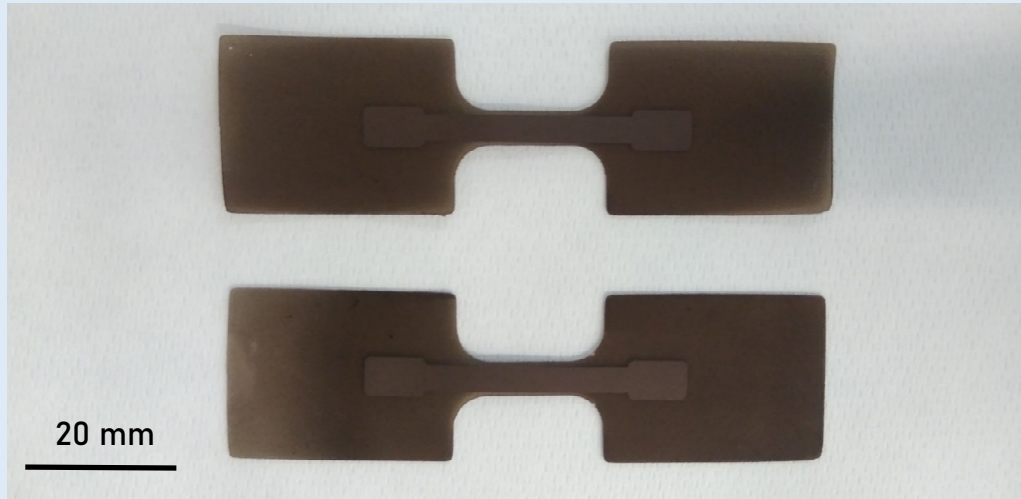
## SOFT CONTACTS and SEALING

-  PCB
-  Silver paint
-  Elastomeric sealing agent



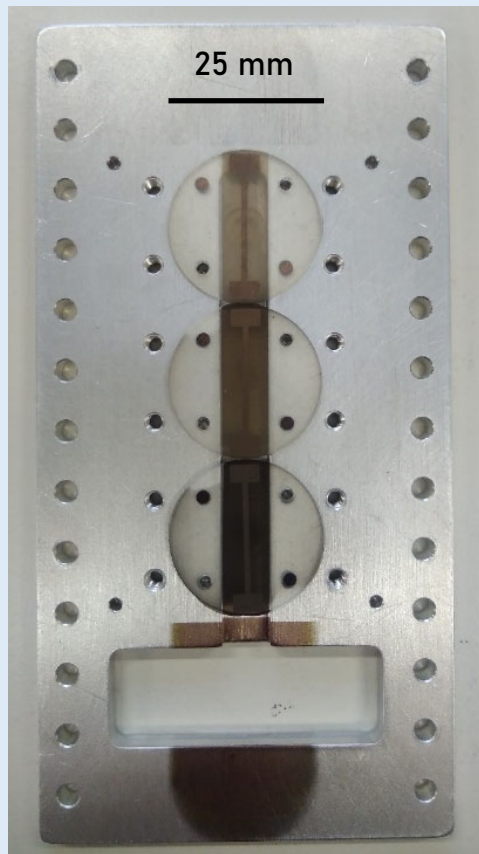


# DUMBBELL FOR TENSILE TESTS AT POLIMI

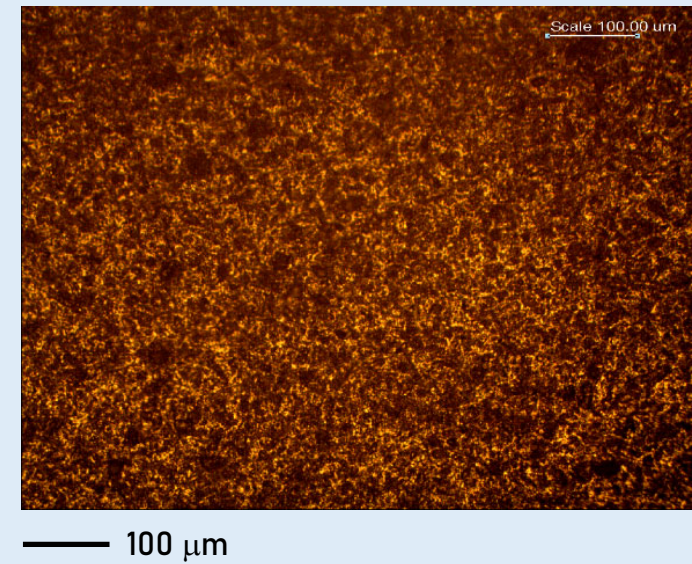
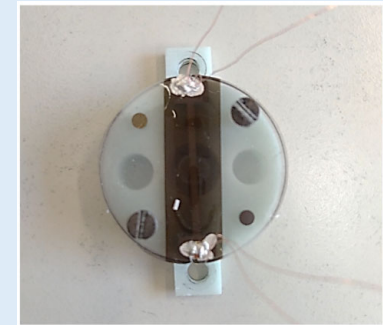
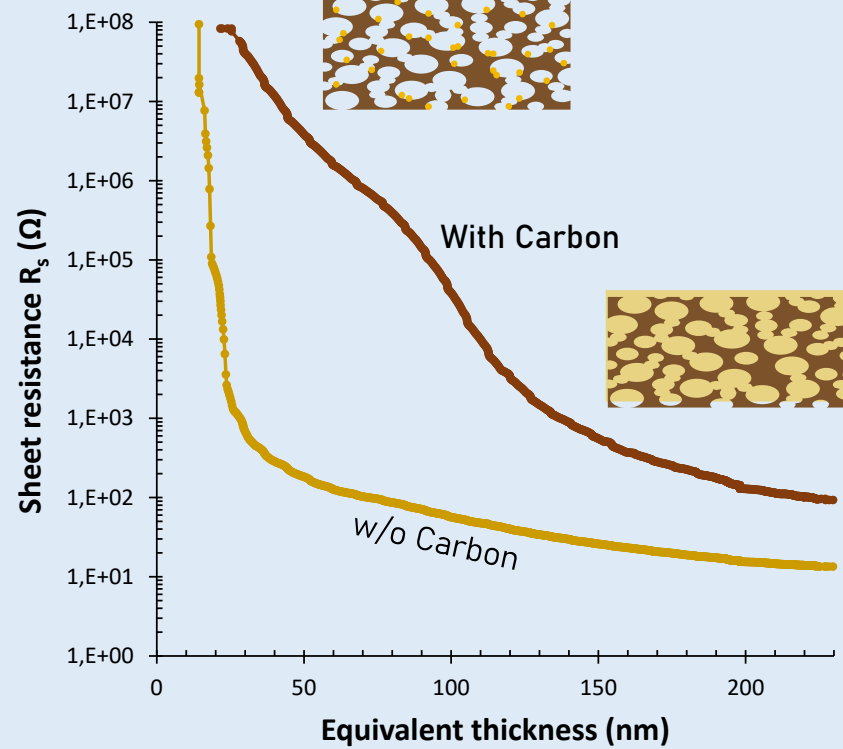


— 100 µm

# SENSORIZED MEMBRANES FOR PRESSURE TESTS



Au clusters deposition/implantation



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## Smart valves based on active soft materials

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THANKS TO ALL THE PARTNERS  
AND THE FINANCERS

## UNIMI and CIMaINa

Paolo Milani  
Tommaso Santaniello  
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Sara Moon Villa  
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